



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-696-043
Job Sheet 176082



Part No: D119-696-043

Job Qty: 4 ea

Part Name: Dual Cargo Mirror Assembly, 6 Inch Round



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/16/18

Job Tracking No:

Due Date: 4/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D119-696 REV A SHEETS 5,6,7/D4450 REV A/DSI9578 REV.A IPP Rev:A 08-02-19 New issue DD verified by: LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/24/18	0.00	0.00	Start Up Small Fab-4		FF
120	Small Fab	4 pcs		4/25/18	0.00	4.00	Small Fab-1		DAS FF
130	QC	4 pcs		4/25/18	0.00	0.00	QC5		38 DAS
133	Packaging	4 pcs		4/25/18	0.00	0.00	Packaging1-6		8-89 6
135	QC	4 pcs		4/25/18	0.00	0.00	QC4		APR 26 2018 NR 9-89
137	DC	4 pcs		4/25/18	0.00	0.00	DC		NR
140	Packaging	4 pcs		4/25/18	0.00	0.00	Packaging3-1		NR
150	QC21-FG	4 Ea		4/25/18	0.00	0.00	QC21		ml 18/4/26

Part Op 120 - 1- punch one side 2- slide parts in tube 3- punch other side 4- bend as per dwg 5- drill holes as per dwg using
Descriptions: DT9946 6- deburr and polish

137 - Photocopy bluefile & type labels per PPP D119-696-043 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2054	Bushing - Delrin	8 Ea (2 ea)	90-Start up Operation	R161718-288 (2x) F15531 (1)
D2055	Clamp	8 Ea (2 ea)	90-Start up Operation	5018488 (3x) F161737 (5)
D2056	Bell Crank Assembly	4 Ea (1 ea)	90-Start up Operation	5020962 (3x) F161777 (6)
D3072-1	Bracket	4 Ea (1 ea)	90-Start up Operation	F95727
D3072-2	Bracket	4 Ea (1 ea)	90-Start up Operation	F415166
M304TR0.500W.049	304 Round Tube .500 X .049W	14 ft (3.5 ea)	90-Start up Operation	5034342
MS21042L3	Nut	12 Ea (3 ea)	90-Start up Operation	5038764
MS27039-1-18	Screw	12 Ea (3 ea)	90-Start up Operation	F123522
NAS1149D0363J	Washer	24 Ea (6 ea)	90-Start up Operation	9015269
D2011-101	Mirror 6"	8 Ea (2 ea)	133-Packaging	B160663

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ ☐ Use ☐ Suspected Unapp ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ Cross tube ☐ ☐ ☐ Water Jet ☐ ☐ ☐ Engineering ☐ ☐ ☐																																																																													
Date : _____		Step #: _____		 Container No: S062027 Part: D119-696-043 Job No: 176082 Serial No/Batch: S062027 Revision: A/A Inspector: _____ Date: 04/17/18																																																																													
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2054	8	37	0
	D2055	8	13	0
	D2056	4	9	0
	D3072-1	4	4	0
	D3072-2	4	4	0
	M304TR0.500W.049	14	178	0
	MS21042L3	12	2,433	0
	MS27039-1-18	12	1,355	0
	NAS1149D0363J	24	2,774	0
	D2011-101	8	46	0
133-Packaging				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
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D119-696-043
Job Sheet 175966



cancelled

see

176082

Part No: D119-696-043

Job Qty: 4 ea

Part Name: Dual Cargo Mirror Assembly, 6 Inch Round



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 4/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D119-696 REV A SHEETS 5,6,7, D4450 REV A IPP Rev:A 08-02-19 New issue DD verified by: LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/24/18	0.00	0.00	Start Up Small Fab-4		
120	Small Fab	4 pcs		4/25/18	0.00	11.97	Small Fab-1		
130	QC	4 pcs		4/25/18	0.00	0.00	QC5		
140	Packaging	4 pcs		4/25/18	0.00	0.00	Packaging3-1		
150	QC21-FG	4 Ea		4/25/18	0.00	0.00	QC21		

Part Op
Descriptions: 120 - Assemble as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2011-101	Mirror 6"	8 Ea (2 ea)	90-Start up Operation	<i>3160663</i>
MS21042L3	Nut	12 Ea (3 ea)	90-Start up Operation	<i>5038764</i>
MS27039-1-18	Screw	12 Ea (3 ea)	90-Start up Operation	<i>F123522</i>
NAS1149D0363J	Washer	24 Ea (6 ea)	90-Start up Operation	<i>5015269</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2011-101	8	48	0
	MS21042L3	12	2,458	0
	MS27039-1-18	12	1,357	0
	NAS1149D0363J	24	2,782	0

Part Specifications

Specifications could not be found.